

DECLARATION OF PERFORMANCE
Ref.: ML25NI-2014-66

1. Unique identification code of the product-type:
AX-Ni 2,5
EN ISO 636-A: W 2Ni2

2. Intended use :
Use in metallic structures or in composite metal and concrete structures

3. Manufacturer:
ALUNOX Schweißtechnik GmbH
Gießerallee 37a
47877 Willich, Germany

4. Authorized representative:
not applicable

5. System or systems of assessment and verification of constancy of performance:
System 2+

6. Harmonized standard: EN 13479:2017
Notified body: TÜV Rheinland Industrieservice GmbH, Cologne, Germany, identification No. 0035.

7. Declared Performance:
Dimensional tolerances as defined in EN ISO 544:2011.

Essential characteristics

Chemical composition							
	C	Si	Mn	P	S	Cr	Ni
min.	0,06	0,4	0,8	-	-	-	2,1
max.	0,12	0,8	1,25	0,02	0,02	0,15	2,7
	Mo	V	Cu	Al	Ti	Zr	Nb
min.	-	-	-	-	-	-	-
max.	0,15	0,03	0,35	0,02	0,15	-	-

The performance of the product identified in points 1 and 2 is in conformity with the declared
This declaration of performance is issued in accordance with Regulation (EU) No 305/2011 and is the sole responsibility of the manufacturer identified above.

Signed for, and on behalf of the manufacturer by:

Willich, 02/15/2024


i.A. Tobias Hausen
Technischer Manager & QM-Beauftragter
Alunox Schweißtechnik GmbH