

DECLARATION OF PERFORMANCE
Ref.: HL4462-2015-95

1. Unique identification code of the product-type:
AX-2293 MIG
EN ISO 14343-A: G 22 9 3 N L
2. Intended use :
Use in metallic structures or in composite metal and concrete structures
3. Manufacturer:
ALUNOX Schweißtechnik GmbH
Gießerallee 37a
47877 Willich, Germany
4. Authorized representative:
not applicable
5. System or systems of assessment and verification of constancy of performance:
System 2+
6. Harmonized standard: EN 13479:2017
Notified body: TÜV Rheinland Industrieservice GmbH, Cologne, Germany,
identification No. 0035.
7. Declared Performance:
Dimensional tolerances as defined in EN ISO 544:2011.

Essential characteristics

Chemical composition							
	C	Mn	Si	S	P	Cr	Ni
min.	-	0,5	-	-	-	21,5	7,5
max.	0,03	2	0,9	0,02	0,03	23,5	9,5
	Mo	N	Cu	Nb	Ti	W	
min.	2,5	0,1	-	-	-	-	
max.	3,5	0,2	0,5	-	-	-	

The performance of the product identified in points 1 and 2 is in conformity with the declared
This declaration of performance is issued in accordance with Regulation (EU) No 305/2011 and
is the sole responsibility of the manufacturer identified above.

Signed for, and on behalf of the manufacturer by:

Willich, 02/15/2024



i.A. Tobias Hausen
Technischer Manager & QM-Beauftragter
Alunox Schweißtechnik GmbH